



because it works



PROFESSIONAL

WWW.WIWA.COM

PRODUCT RANGE



Head Office and Production Germany
WIWA Wilhelm Wagner GmbH & Co. KG

Gewerbestr. 1-3
35633 Lahnau
Phone: +49 6441 609-0
www.wiwa.de

WIWA Subsidiary USA

WIWA LLC – USA, Canada, Latin America
107 N. Main St.
P.O. Box 398, Alger, OH 45812
Tel.: +1-419-757-0141
Fax: +1-419-549-5173
Toll-Free: +1-855-757-0141

www.wiwausa.com

WIWA's extensive product range includes 1K, 2K and 3K application equipment for painting, coating and bonding in the machinery and vehicle manufacturing industries and for large surface, high viscosity and high build coatings used in the marine and offshore industries and steel and masonry construction for corrosion-proofing, surface sealing and passive fire protection.



WIWA FLEXIMIX 2 ATEX, electronic plural component spray equipment



WIWA DUOMIX, pneumatic plural component spray equipment



WIWA DUOMIX PU HX, hydraulic plural component spray equipment



WIWA DUOMIX 333 PFP ATEX, for intumescent fire protection material



WIWA HERKULES 333 GX, single feed (airless) spray equipment



WIWA VULKAN, pneumatic extrusion equipment

PROFESSIONAL – AIRLESS AND AIRLESS HOT SPRAYING IN THE HIGH

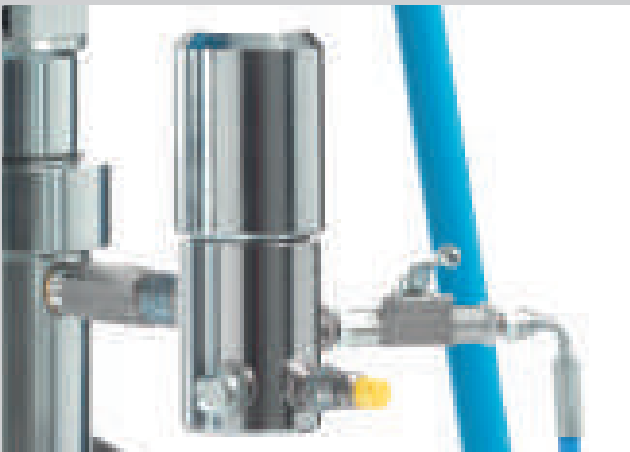


The art of
simplification
perfected:

WIWA PROFESSIONAL

WIWA Airless paint spraying units from the PROFESSIONAL series particularly demonstrate their strengths during the toughest use. This is guaranteed by their impressive, globally renowned durability. Spare parts enquiries are still received for units that are more than 20 years old, with most of these parts still being available. Could there be any better argument?

The simplest solution is the best. However, the demands on items that are ‚brilliantly simple‘ are enormous. Original WIWA Airless paint spraying units from the PROFESSIONAL series fulfill the high demands placed on simple solutions thanks to the years of experience of our development and production teams, carefully selected, high quality materials and our own production technology with the highest demands for perfection. Global recognition is also given to the return on investment during everyday use in the shipbuilding industry, the marine and offshore industry, the steelwork and bridge industry, pipe line construction and other areas of application of heavy-duty corrosion protection and multiple gun applications.



Standard high pressure filter on the pump outlet



Maintenance unit

PERFORMANCE CLASS

THE ADVANTAGES OF THE PROFESSIONAL SERIES

- Dual action pump with long stroke and fixed packings.
- Maintenance free, low noise compressed air motor.
- Thorough cleaning through an innovative flushing system.
- A closed lubrication chamber separates the air motor and the material pump. The lubricant prevents paint from drying onto the piston rod and protects the packings.
- Large valve and material passages make processing highly viscous materials simple.
- Pre-tensioned, self adjusting packings reduce wear and tear and lower maintenance costs.
- Above-average service life due to hard chromed dual pistons, carbide faced valve plates and stainless steel valve balls.
- Dual filter system prevents downtime.
- The air motor is largely prevented from freezing by the standard, integrated air maintenance unit.
- Efficient use through the simultaneous feeding of several spray guns, depending on the nozzle size and the viscosity of the coating material.
- Environmentally friendly thanks to noise levels being kept to a minimum by the optimised control system and the large muffler.
- Perfect surfaces and larger area coverage.
- The low number of components makes maintenance simple.



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PROFESSIONAL – CONFIGURATION OPTIONS

PROFESSIONAL pumps for highly viscous coating materials								
Model	24071		28064		24053		28048	
Max. output	24 l/min		28 l/min		24 l/min		28 l/min	
Pressure ratio	71:1		64:1		53:1		48:1	
Pump capacity per double stroke	138 cm ³		153 cm ³		138 cm ³		153 cm ³	
Max. air inlet pressure	6,5 bar		7 bar		8 bar		8 bar	
Max. permissible operating pressure	460 bar		450 bar		420 bar		380 bar	
Piston diameter of the air motor	230 mm		230 mm		200 mm		200 mm	
Piston stroke of the air motor	120 mm		120 mm		120 mm		120 mm	

Version	N	R	N	R	N	R	N	R
Pump with cart and maintenance unit (compact)	0639061	0639180	0639063	0639184	0639279	0639282	0639285	0639288
Pump on lift cart with maintenance unit (compact)	0640057	0640058	0640018	0640017	0640055	6490056	0640059	0640060
Pump with wall mount and maintenance unit (compact)	0639062	0639181	0639064	0639185	0639280	0639283	0639286	0639289

PROFESSIONAL pumps for medium and low-viscosity coating materials, automated spray and fluid circulation												
Model	38042		44032		38032		24026		44024		28023	
Max. output	38 l/min		44 l/min		38 l/min		24 l/min		44 l/min		28 l/min	
Pressure ratio	42:1		32:1		32:1		26:1		24:1		23:1	
Pump capacity per double stroke	235 cm ³		306 cm ³		235 cm ³		138 cm ³		306 cm ³		153 cm ³	
Max. air inlet pressure	8 bar		8 bar		8 bar		8 bar		8 bar		8 bar	
Max. permissible operating pressure	335 bar		255 bar		255 bar		210 bar		190 bar		185 bar	
Piston diameter of the air motor	230 mm		230 mm		200 mm		140 mm		200 mm		140 mm	
Piston stroke of the air motor	120 mm		120 mm		120 mm		120 mm		120 mm		120 mm	

Version	N	R	N	R	N	R	N	R	N	R	N	R
Pump with cart and maintenance unit (compact)	0639301	0639304	0639313	0639316	0639307	0639310	0643189	0643190	0639319	0639322	0643191	0643192
Pump on lift cart with maintenance unit (compact)	0640065	0640066	0640069	0640070	0640063	0640064	-	-	0640067	0640068	-	-
Pump with wall mount and maintenance unit (compact)	0639302	0639305	0639314	0639317	0639308	0639311	0643176	0643177	0639320	0639323	0643178	0643179

Version	38042	44032	38032	24026	44024	28023
Mounting kits for hot spraying units on cart without circulation	0640926	0640926	0640926	0630498	0640926	0630498
Mounting kits for hot spraying units on wall mounts without circulation	0640929	0640929	0640929	0630525	0640929	0630525
Mounting kits for hot spraying units on cart with circulation	0640078	0640078	0640078	0629398	0640078	0629398
Mounting kits for hot spraying units on wall mounts with circulation	0640928	0640928	0640928	0630531	0640928	0630531

Scope of delivery of the mounting kits: WIWA 3500 material flow heater with backflow regulator, temperature display and all necessary connection hoses and attachments

Spray accessory kit no. 05 for the 'ready-to-spray' version
 Order no. 0621676 comprising:

- WIWA 500 D Airless spray gun (with swivel joint)
- NW 6 material hose (600 bar, 1/4", 15 m),
- REV-GUARD™ reversible guard with nozzle 627

Spray accessory kit no. 07 for the 'ready-to-spray' version for hot spraying units in the N and R versions:
 Order no. 0621935 comprising:

- WIWA 500 F Airless spray gun (with swivel joint)
- 2 x NW 6 material hose (410 bar, 7.5m)
- 1 x NW 4 material hose (410 bar, 1.0 m)
- Manifold 3 x 1/4"
- Standard nozzle 40° – 0.53 mm

Spray accessory kit no. 12 for the 'ready-to-spray' version
 Order no. 0640932 comprising:

- WIWA 500 F Airless spray gun
- NW 10 material hose (500 bar, 3/8", 15m)
- NW 6 material hose (600 bar, 1/4", 7.5 m)
- REV-GUARD™ reversible guard with nozzle 627

We recommend our special versions with an open system for glassflake materials.

N = Mild steel version R = Stainless steel version

DESIGN FEATURES OF THE PROFESSIONAL SERIES

Air motor:

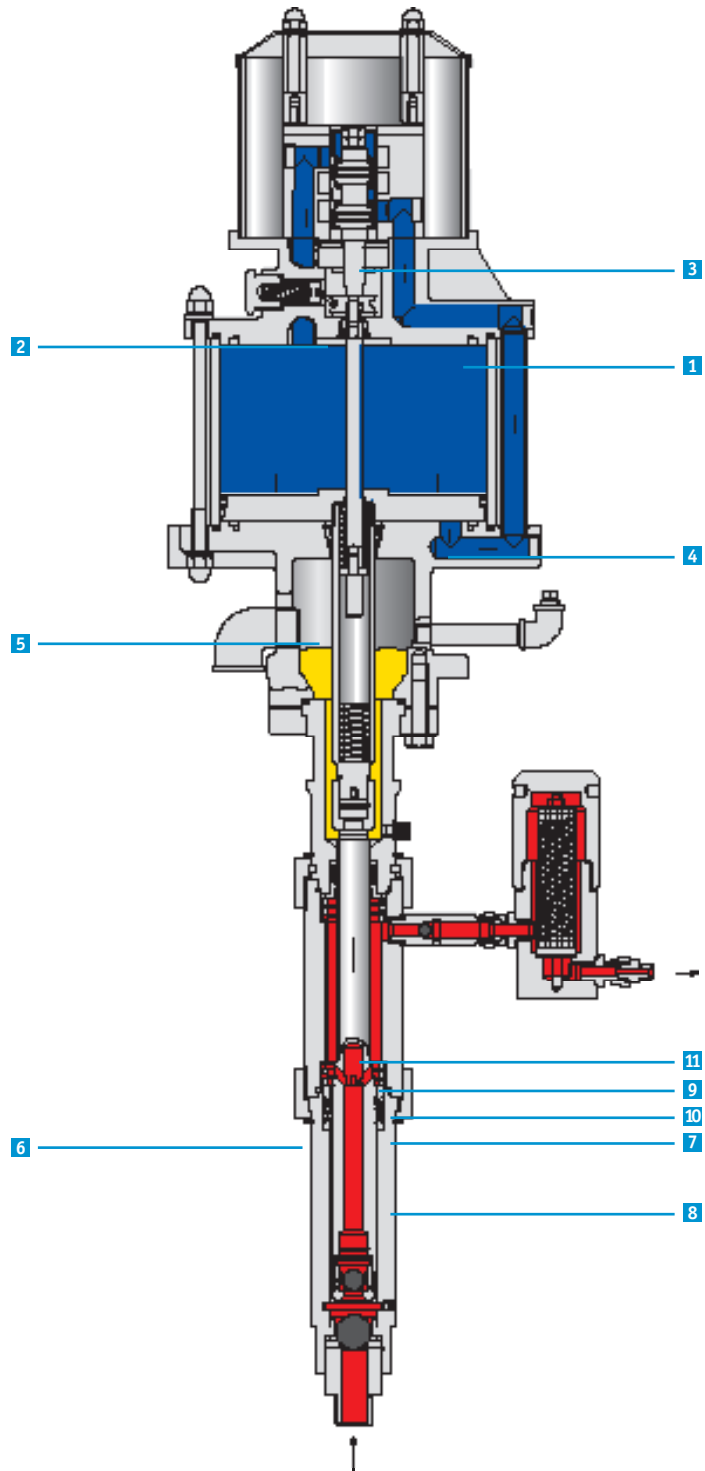
- 1 The low number of components makes the motor easy to assemble and disassemble.
- 2 The toggles are clearly visible and thus easy to install.
- 3 Pulsation is barely noticeable thanks to the high stroke change-over speed.
- 4 Pressure ratio can be varied by changing the air motor piston diameter.

Lubrication chamber

- 5 A closed lubrication chamber separates the air motor and the material pump. The closed design prevents foreign objects such as blasting material from entering the pump system from the outside. The lubricant also prevents paint from drying onto the piston rod and protects the packings.

Material pump:

- 6 The pump components are quick to assemble and disassemble as they are simply connected by union nuts or by being screwed together.
- 7 Sealing rings located in front of the threads prevent the threads from sticking and make disassembly easier.
- 8 Precision bushings ensure simple and exact alignment of components and thus less wear and tear.
- 9 Large openings and voluminous fluid passages reduce pressure loss.
- 10 Better flushing due to large fluid passages and short packing tension springs.
- 11 The displacement and pressure ratio can be changed by exchanging the piston rod and packings.



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PROFESSIONAL – AREAS OF APPLICATION



We recommend	PROFESSIONAL PUMPS for highly viscous coating materials				PROFESSIONAL pumps for medium and low-viscosity coating materials, automated spray and fluid circulation					
Model	24071	28064	24053	28048	38042	44032	38032	24026	44024	28023
Max. output	24 l/min	28 l/min	24 l/min	28 l/min	38 l/min	44 l/min	38 l/min	24 l/min	44 l/min	28 l/min
Pressure ratio	71 : 1	64 : 1	53 : 1	48 : 1	42 : 1	32 : 1	32 : 1	26 : 1	24 : 1	23 : 1
Pump capacity per double stroke	138 cm ³	153 cm ³	138 cm ³	153 cm ³	235 cm ³	306 cm ³	235 cm ³	138 cm ³	306 cm ³	153 cm ³

Areas of application										
Large surfaces	●	●	●	●	●	●	●	●	●	●
Ship painting	●	●	●	●	●	●	●	○	○	○
Steel and hall construction	●	●	●	●	●	●	●	○	○	○
Railcar construction	●	●	●	●	●	●	●	●	○	○
Paint and finishing shops	●	●	●	●	●	●	●	○	○	○
Offshore industry	●	●	●	●	●	●	●	○	○	○
Industrial coatings	●	●	●	●	●	●	●	○	○	○
Structural and corrosion protection	●	●	●	●	●	●	●	○	○	○
Insulation	●	●	●	●	●	●	●	●	○	○
Fire prevention	○	○	○	○	●	●	●	–	–	–
Transfer pumps	–	–	–	–	○	○	○	–	●	–

Spraying agent										
Abrasive materials*	○	○	○	●	●	●	●	●	●	●
Flame protection materials	–	○	○	●	●	○	○	–	–	–
Glassflake	●	●	●	●	○	○	○	–	–	–
Insulated and thick-film materials	○	●	○	●	●	○	○	–	–	–
Anti-foulings	●	●	●	●	●	–	–	–	–	–
Cold bitumen	●	●	●	○	○	–	–	–	–	–
Materials with short fibres	●	●	●	○	○	○	–	–	–	–
Low-solvent and solvent-free paints	●	●	●	●	○	○	○	○	–	–
Sprayable paints and varnishes	●	●	●	●	●	●	●	●	●	●
Two component and tar/epoxy paints**	●	●	●	●	●	–	–	–	–	–

● Very suitable ○ Suitable – Unsuitable

* With low to medium viscosity, such as zinc primer, micaceous iron ore, solvent-based zinc silicate

** Highly viscous and coarsely pigmented

AREAS OF APPLICATION FOR THE PROFESSIONAL SERIES

- Large surfaces
- Ship building
- Steel and hall construction
- Railcar construction
- Paint and finishing shops
- Offshore industry
- Industrial coatings
- Structural and corrosion protection
- Insulation
- Fire prevention
- Coating and finishing systems

Units with higher pressure ratios

Particularly suited for use with highly viscous, low-solvent and solvent free materials with a high solids content. Optimally suited for larger nozzle bores, long hoses and high pressures. Significant pressure reserves compensate for low or fluctuating air supply pressure

Units with higher displacement and lower pressure ratio

For use with coarsely pigmented or abrasive materials with low to medium viscosity. These units are also particularly suited for use with large tips and multiple spray guns.

Professional units with a lower pressure ratio are also optimally suited for paint supply systems in the Airless or Air-Combi procedures and for circulation lines for supplying paint.



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